For further information and to check our most up-to-date product range, or to find your nearest stocking merchant, please visit our website www.hhcelcon.co.uk or contact the following departments:

Sales
For sales enquiries or to find your local stocked please contact
Tel: 01732 886444
Fax: 01732 887013

Technical
For technical enquiries please contact
Tel: 01732 880580
Fax: 01732 887013
Email: technical.services@hhcelcon.co.uk

Head Office
H+H UK Limited
Celcon House
Ightham, Sevenoaks
Kent TN15 9HZ
Tel: 01732 886333
www.hhcelcon.co.uk

H+H UK will always endeavour to reflect our product range and technical information as accurately as possible. We may, however, need to update both from time to time during the life of this brochure. Please check with either our Sales or Technical departments to obtain the latest information prior to specification and purchase.

Products and Applications
H+H is evolving to meet the changing needs of a developing industry. We understand that it is no longer enough to supply high quality products and have developed a distinctive partnership approach, adding value at every stage of the supply chain.

Our customers recognise the benefit of working this way and now is the time to change our branding to reflect our unique brand promise: a minor change in looks reflecting a significant step forward in communicating our difference.

From initial planning through design, distribution and construction, H+H is committed to adding value at every stage of the building process, recognising that from genuine partnership comes responsive efficient and reliable customer service.

We manufacture the highest quality, technically innovative aircrete components, but more than that, we specialise in the design and construction of high-performance, durable, cost effective structural walls. With their thermal, acoustic and load bearing capabilities, H+H products offer simple solutions to the latest Building Regulations. In addition to being lightweight they also have the benefits of high resistance to fire, sulfate attack, frost and water penetration.

Since setting up our first research and development laboratory in 1969, H+H has been at the forefront of aircrete research and manufacturing. A totally focused strategy, combined with specialised resources, has enabled us to undertake pioneering work with solutions including Celcon Blocks, Celcon Plus Blocks, Jumbo Bloks, the H+H Thin-Joint System the Rå Build Method and the H+H MMC build solution with Celcon Elements.
The complete building material

Housing, Commercial, Public and Industrial

You can use H+H aircrete throughout the house from foundations to roof. H+H aircrete is designed to meet our own exacting quality standards as well as providing constructions to meet requirements of Building Regulations for internal partition walls, solid walls, cavity walls, separating walls, cavity and solid foundations and suspended floors.

For fast and easy building (H+H’s Thin-Joint aircrete offers even faster construction times), excellent acoustic and thermal resistance and a tough, durable, lightweight design, you’ll find H+H aircrete is the answer.

H+H products can be used to build many types of industrial and commercial buildings including: schools, offices, factories, warehouses and hospitals.

H+H aircrete can be used for many applications including foundations, partition walls, external walls (both solid and cavity) and as infill to steel and concrete framed buildings. A variety of finishes – brick, render, metal cladding etc. may be employed.

Building Types

01 Solid Foundations
02 Beam and Block floors
03 Solid Wall Construction
04 Separating and Flanking Walls
05 Partition Walls
06 External Cavity Walls
07 Fire Walls
08 Infill to steel and concrete frame
Performance and Benefits

Build with confidence
The ultimate masonry product

The unique manufacturing process of H+H aircrete produces a micro cellular structure that sets the material apart from other types of masonry and offers the following characteristics:

**Strong**
- Loadbearing
- Suitable for foundations of houses and low-rise flats
- Supports up to 4 storeys without a structural frame
- Block strength from 2.9N/mm² to 8.7N/mm²

**Excellent Thermal Insulation**
- Reduces the amount of additional insulation
- Offers enhanced thermal insulation when used in walls, foundations and beam and block floors reducing the amount of insulation required
- Significantly contributes to satisfying Part L of the Building Regulations

**Thermal Mass**
- Helps to create a comfortable living environment
- Provides an even temperature range in winter or summer

**Airtightness**
- Can be used to achieve excellent airtightness on site

**Excellent Sound Insulation**
- Achieves 40dB sound insulation for internal partition walls (100mm blocks)
- Comfortably satisfies Part E of the Building Regulations by Pre-Completion Testing or Robust Detail methods of compliance
- Useable in flats and apartments as well as houses

**Fireproof**
- Fire resistant (100mm walls, up to 4 hours, 2 hours if load-bearing)
- Class O surface spread of flame
- Non-combustible to Class A1 (the highest class)

**Robust and Durable**
- Low wear and tear
- Resists sulfate attack in foundations
- Water-resistant
- Frost-resistant
- Does not rot or decay
- Excellent ballistic impact performance
- Is not susceptible to insect attack

**User-friendly**
- Easy to fix to
- Can securely hold fixings for heavy loads
- Easy to work using simple hand tools
- Virtually maintenance-free
- Easy to achieve airtight construction
- Stretch wrapped for protection and tidiness
- Delivered where required on pallets for easy movement and storage

**Lightweight**
- Meets CDM regulations for manual handling (except Foundation Blocks)
- Easy to transport
- Less than half the weight of the equivalent aggregate block
- Reduces the building load in high rise construction
- Can enable wider spans in beam and block floors

**Versatile**
- Accepts a wide range of finishes
- Multi-purpose – use for entire buildings
- Adaptable for use in innovative designs
- Easy to alter or extend during or after the build process

**Sustainability & The Environment**
- Easy to cut, reducing on-site waste
- Made using pulverised fuel ash (an industrial by-product)
- Constructions obtain the highest rating within the Green Guide to Housing Specification
- Light weight allows greater volumes delivered at once, reducing journeys
- Most production waste material is recycled back into the manufacturing process
- Can be recycled for use as aggregate
- Made using up to 80% recycled material
- 99% of raw materials are sourced within the UK

**Certification**
- Approved by the BBA
- CE marked, meeting the latest European Standards
- Accepted by the NHBC
- Certified under BS EN ISO 9001
- All factories are BS EN ISO 14001 compliant
- H+H Ltd was the first company to achieve ‘Very good’ in the BES 6001:2008 standard for the Responsible Sourcing of Construction products
- H+H has been awarded BS EN 16001 for energy efficiency and the BSI kitemark for Energy Reduction Validation (ERV)

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Thin-Joint System

H+H aircrete products can be bonded using either traditional mortar or by using Celfix mortar, provided by H+H, ideally suited to the Thin-Joint System.

The H+H Thin-Joint System combines the range of high quality accurately dimensioned aircrete Jumbo Bloks and other formats, with Celfix, a specially developed thin layer mortar.

A classified Modern Method of Construction (MMC), this well-established BBA approved system utilises the fast setting Celfix mortar. Celfix allows a building to be constructed faster and to a better quality, with follow-on trades able to start work sooner in a weatherproof environment.

Flexibility
As with traditional building methods, the construction is carried out on site. This allows the builder to overcome problems which may have been overlooked or changed since the design stage and simplifies modifications to the building should it need to be extended or adapted to suit future lifestyles.

Applications
- Cavity walls (internal and external leaf)
- Solid walls
- Partition walls
- Separating walls
- Flanking walls
- Multi-storey buildings

Benefits
- Fast setting mortar
- No mortar ‘swimming’ allowing continuous laying
- Ease of mixing and laying mortar
- Dimensionally highly accurate blocks
- First fix trades can be brought forward
- Larger block formats used

Speed
The Thin-Joint System allows construction times equivalent to off-site system-build solutions, without their associated lead times.

Quality
The improvements in build quality gained from the use of the Thin-Joint System are:
- Improved thermal performance
- Improved stability during construction
- Improved build accuracy of finished walls
- Reduction of site wastage
- Cleaner cavities

H+H Product Range
Grade and Finish Identification

<table>
<thead>
<tr>
<th>Solar Grade*</th>
<th>Standard Grade</th>
<th>High Strength Grade*</th>
<th>Super Strength Grade*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Celfix Foundation Block 325 x 215mm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Scratch Marked Celfix Block 440 x 215mm and Foundation Blocks (all sizes)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Plain Face Celfix Block 440 x 215mm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Celfix Block Coursing Unit 215 x 65mm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Plain Face Celfix Plus Block 630 x 215mm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Plain Face Jumbo Bloks 630 x 250mm</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Whilst the colour reference for Solar Grade, High Strength and Super Strength Grades remain consistent, the positioning of the line may vary.
Solar Grade

Solar Grade is principally used where enhanced thermal performance is required.

With a superior thermal conductivity, Solar Grade blocks are suitable for two storey buildings and can be used below DPC. Solar Grade is available in thicknesses from 100mm to 215mm, and are third party accredited under BBA and certified for use in the applications listed.

Applications
- Internal and external leaf of cavity walls
- Solid walls
- Partitions
- Flanking walls
- Below DPC

Note: Solar Grade aircrete is identified with a blue line on the block. What the colour remains consistent, the positioning of the line may vary.

Standard Grade

Standard Grade is extremely versatile and can be used below DPC, as infill for beam and block flooring systems, as well as above the ground in the walling applications listed.

Applications
- Internal and external leaf of cavity walls
- Solid walls
- Partitions
- Flanking walls
- Beam and Block floors
- Foundations

Celcon Blocks, Standard Grade are BBA certified and available in thicknesses from 75mm up to 355mm. Due to its all round performance, it is possible for 100mm Standard Grade Block to be used throughout a build – in floors and all walls eliminating any site confusion.
High Strength Grade and Super Strength Grade

High Strength Grade and Super Strength Grade are used principally where higher compressive strengths are required such as in the foundations and lower storeys of three and four storey buildings, piers under high vertical loads and in multi-storey buildings.

Applications
- Internal and external leaf of cavity walls
- Solid walls
- Separating walls
- Flanking walls
- Partitions
- Multi-storey buildings
- Foundations

Higher Strength grades are available in compressive strengths of 7.3N/mm$^2$ and 8.7N/mm$^2$ and in thicknesses from 100mm to 355mm (Super strength up to 150mm). They are third party accredited under BBA and certified for use in the applications listed.

Applications
- Internal and external leaf of cavity walls
- Solid walls
- Separating walls
- Flanking walls
- Partitions
- Multi-storey buildings
- Foundations

Foundation Blocks

Celcon Foundation Blocks are commonly produced in a range of thicknesses for use below ground level. Offering beneficial thermal performance, they are suitable for the support of cavity or solid walls, framed construction or suspended floors, including beam and block floors. They are resistant to damage caused by water penetration.

With exceptional resistance to freeze/thaw conditions and sulfate attack when they occur below ground level: BBA certificate 01/3816 confirms that all Celcon Foundation Blocks are suitable for use in soil conditions from DS1 to DS4.

Celcon Foundation Blocks can be laid below ground level without mortar perpends. Simply lay them with mortared horizontal bed joints and then butt them together to prevent the passage of vermin.

Solar Grade can also be used below ground (See page 9 for information).

All Celcon Foundation Blocks may also be used above ground, with appropriate finishes, for solid wall construction.

Applications
- Foundations
- Solid wall construction

<table>
<thead>
<tr>
<th>Face size</th>
<th>Standard Grade 325mm x 215mm</th>
<th>High Strength Grade 325mm x 215mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Block Thickness (mm)</td>
<td>300</td>
<td>300</td>
</tr>
<tr>
<td>Block Weight (kg)$^\dagger$</td>
<td>16</td>
<td>19</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Face size</th>
<th>Standard Grade 440mm x 215mm</th>
<th>High Strength Grade 440mm x 215mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Block Thickness (mm)</td>
<td>275</td>
<td>300</td>
</tr>
<tr>
<td>Block Weight (kg)$^\dagger$</td>
<td>20</td>
<td>22</td>
</tr>
<tr>
<td></td>
<td>26</td>
<td>27</td>
</tr>
<tr>
<td></td>
<td>30</td>
<td>29</td>
</tr>
<tr>
<td></td>
<td>35</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Standard Grade</th>
<th>High Strength Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressive Strength</td>
<td>3.6N/mm$^2$</td>
</tr>
<tr>
<td>Thermal Conductivity</td>
<td>0.24 W/mK$^\star$</td>
</tr>
<tr>
<td>Density</td>
<td>600 kg/m$^3$</td>
</tr>
</tbody>
</table>

$^\dagger$ Blocks weights at typical moisture content when laid. (Some manufacturers may quote weights which have not allowed for this.)

$^\star$ All shaded areas indicate that the product is a stock item. Other sizes can be made in order subject to minimum quantities.

$^\star$ Bold green figures indicate that the product is above single person repetitive manual handling limits.

$^\star$ Please note that the thermal conductivity quoted for use below ground is different to that when used above DPC because they may have higher moisture content.

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Celcon Blocks

Celcon Blocks in Solar, Standard, High Strength and Super Strength Grades are the most commonly used aircrete block in the H+H range.

All Celcon Blocks are BBA certified, fire resistant (100mm walls, up to 4 hours, 2 hours if loadbearing dependant upon the Grade) and have been classified 0 surface spread of flame and non-combustible to Class A1 (the highest class).

Celcon Blocks are available in thicknesses from 75mm to 355mm Foundation Blocks and can be used in the applications listed.

For specific technical information on the Grades available in this range, please refer to pages 8 to 10.

Applications
- Internal and external leaf of cavity walls
- Solid walls
- Separating walls (except Solar Grade)
- Partitions
- Flanking walls
- Multi-storey buildings
- Foundations/Below ground level
- Beam and Block floors (except Solar Grade)

Coursing Units

Coursing units are produced from the same material and are suitable for all the same applications as conventional size Celcon Blocks, allowing consistency within the building fabric.

They are suitable for use both externally and internally in loadbearing and non-loadbearing situations.

Loadbearing walls should not be constructed of Coursing Units as the only masonry unit.

Applications
- Protect against cold bridging
- Infill above doors and windows
- Coursing at floor and ceiling level
- Making up between joists

### Products

<table>
<thead>
<tr>
<th>Celcon Blocks + Coursing Units</th>
</tr>
</thead>
</table>

#### Celcon Blocks

<table>
<thead>
<tr>
<th>Grade</th>
<th>Compressive Strength (N/mm²)</th>
<th>Thermal Conductivity (W/mK)</th>
<th>Density (kg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solar Grade</td>
<td>2.9</td>
<td>0.11</td>
<td>460</td>
</tr>
<tr>
<td>Standard Grade</td>
<td>3.6</td>
<td>0.15</td>
<td>600</td>
</tr>
<tr>
<td>High Strength Grade</td>
<td>7.3</td>
<td>0.18</td>
<td>730</td>
</tr>
<tr>
<td>Super Strength Grade</td>
<td>8.7</td>
<td>0.18</td>
<td>730</td>
</tr>
</tbody>
</table>

#### Coursing Units

<table>
<thead>
<tr>
<th>Coursing Units</th>
<th>Compressive Strength (N/mm²)</th>
<th>Thermal Conductivity (W/mK)</th>
<th>Density (kg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td>3.6</td>
<td>0.15</td>
<td>600</td>
</tr>
<tr>
<td>High Strength</td>
<td>7.3</td>
<td>0.18</td>
<td>730</td>
</tr>
<tr>
<td>Super Strength</td>
<td>8.7</td>
<td>0.18</td>
<td>730</td>
</tr>
</tbody>
</table>

† Block weights at typical moisture content when laid. (Some manufacturers may quote weights which have not allowed for this.)

All shaded areas indicate that the product is a stock item. Other sizes can be made to order subject to minimum quantities.
Celcon Plus Blocks

Celcon Plus Blocks are 630mm long and provide an alternative to the 440 x 215mm face format block and are suitable for similar applications (see below).

This range is produced using the latest manufacturing technology which rank them amongst the most dimensionally accurate blocks available.

Celcon Plus Blocks are available in Solar Grade 2.9N/mm², Standard Grade 3.6N/mm², High Strength Grade 7.3N/mm² and Super Strength Grade 8.7N/mm².

**Applications**
- Internal and external leaf of cavity walls
- Solid walls
- Separating walls (except Solar Grade)
- Flanking walls
- Partitions
- Multi-storey buildings
- Foundations

### Applications

<table>
<thead>
<tr>
<th>Face size</th>
<th>Celcon Plus Blocks 630mm x 215mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Block Thickness (mm)</td>
<td>100</td>
</tr>
<tr>
<td>Solar Grade Weight (kg)</td>
<td>8</td>
</tr>
<tr>
<td>Standard Grade Weight (kg)</td>
<td>10</td>
</tr>
<tr>
<td>High Strength Grade Weight (kg)</td>
<td>12</td>
</tr>
<tr>
<td>Super Strength Grade Weight (kg)</td>
<td>12</td>
</tr>
</tbody>
</table>

**Compressive Strength**

<table>
<thead>
<tr>
<th>Compressive Strength</th>
<th>Solar Grade</th>
<th>Standard Grade</th>
<th>High Strength Grade</th>
<th>Super Strength Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.9 N/mm²</td>
<td>3.6 N/mm²</td>
<td>7.3 N/mm²</td>
<td>8.7 N/mm²</td>
<td></td>
</tr>
<tr>
<td>Thermal Conductivity</td>
<td>0.11 W/mK</td>
<td>0.15 W/mK</td>
<td>0.18 W/mK</td>
<td>0.18 W/mK</td>
</tr>
<tr>
<td>Density</td>
<td>460 kg/m³</td>
<td>600 kg/m³</td>
<td>730 kg/m³</td>
<td>730 kg/m³</td>
</tr>
</tbody>
</table>

† Block weights at typical moisture content when laid. (Some manufacturers may quote weights which have not allowed for this.)

All shaded areas indicate that the product is a stock item. Other sizes can be made to order subject to minimum quantities.

20.4 Bold green figures indicate that the product is above single person repetitive manual handling limits.
Jumbo Bloks

H+H Jumbo Bloks offer beneficial productivity, with as few as 6.3 blocks completing 1m² of walling. Their use with thin layer construction enhances the speed of build on site.

Applications
- Internal and external leaf of cavity walls
- Separating walls (except Solar Grade)
- Flanking walls
- Partitions
- Multi-storey buildings

<table>
<thead>
<tr>
<th>Face size</th>
<th>Jumbo Blok 630mm x 250mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Block Thickness (mm)</td>
<td>100</td>
</tr>
<tr>
<td>Solar Grade Weight (kg)</td>
<td>9</td>
</tr>
<tr>
<td>Standard Grade Weight (kg)</td>
<td>12</td>
</tr>
<tr>
<td>High Strength Grade Weight (kg)</td>
<td>14</td>
</tr>
<tr>
<td>Super Strength Grade Weight (kg)</td>
<td>14</td>
</tr>
</tbody>
</table>

Celcon Elements

H+H Celcon Elements are a new generation of mechanically handled aircrete product that builds on the efficiency of thin-layer construction. These products offer all the benefits of aircrete material with proven site productivity.

Developed to enhance the key benefits of our thin-joint system: speed and quality of build with reduced waste, H+H UK’s Celcon Elements offer all the attributes of aircrete as a building material whilst offering additional value to the project.

H+H Celcon Elements are made to extremely tight manufacturing dimensional tolerances, supplied specifically for use with a combination of ancillary products and bonded using H+H’s proprietary element mortar to provide a nominal 3mm joint. This ensures a quality and quick build with little or no site wastage.

H+H Celcon Elements are sold as a package including most materials required to build the walls and priced accordingly.

Aircrete Benefits
- Excellent thermal insulation
- Excellent fire resistance
- Strong
- Good Thermal Mass
- Airtight
- Excellent Sound insulation
- Robust and Durable
- Lightweight
- Sustainable
- User friendly
- Design flexibility

Celcon Element

<table>
<thead>
<tr>
<th>Dimensions (mm) (LxHxT)</th>
<th>600 x 2325 x 100</th>
</tr>
</thead>
<tbody>
<tr>
<td>Strength* (N/mm²)</td>
<td>4.0</td>
</tr>
<tr>
<td>Density (kg/m³)</td>
<td>575</td>
</tr>
<tr>
<td>Thermal Conductivity (W/mK)</td>
<td>0.17</td>
</tr>
</tbody>
</table>

* Strength quoted in accordance with EN2652

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<table>
<thead>
<tr>
<th>Solar Grade</th>
<th>Standard Grade</th>
<th>High Strength Grade</th>
<th>Super Strength Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.9N/mm²</td>
<td>3.6N/mm²</td>
<td>7.3N/mm²</td>
<td>8.7N/mm²</td>
</tr>
<tr>
<td>0.1W/mK</td>
<td>0.15W/mK</td>
<td>0.18W/mK</td>
<td>0.18W/mK</td>
</tr>
<tr>
<td>460 kg/m³</td>
<td>600 kg/m³</td>
<td>730 kg/m³</td>
<td>730 kg/m³</td>
</tr>
</tbody>
</table>

† Block weights at typical moisture content when laid. (Some manufacturers may quote weights which vary subject to minimum quantities.)
Below Ground

Heat loss from ground floors is most critical at their perimeter. H+H’s range of Foundation Blocks can significantly improve thermal performance and reduce heat loss when used below ground level.

H+H Foundation Blocks are available in a range of thicknesses designed for the foundation walls, from concrete footings up. They are equally suitable for the support of cavity walls, solid walls and timber-framed construction.

H+H Foundation Blocks will reduce additional insulation; trenches can be back filled as soon as installation is complete, usually the same day.

The raw materials used in the production of Celcon Foundation Blocks give them their excellent resistance to sulfate attack and frost damage, thus making them ideal for use below ground in soil conditions unsuitable for many other types of masonry.

BBA appraisal includes assessment of the resistance of the Celcon Blocks to the freeze/thaw conditions likely to occur below ground level. Celcon Foundation Blocks are easy to handle, have third party accreditation from the British Board of Agrément (BBA) and are deemed suitable for use by the NHBC and have Local Authority Building Control (National) type approved certification.

Foundation Blocks
- One Celcon Foundation Block replaces two 100mm concrete blocks
- Trenches can be back filled as soon as installation is complete
- Impressive load-bearing capabilities can be achieved for multi-storey buildings
- Weigh a third of an equivalent dense aggregate block
- No cavity ties required or mortar mix in the cavity
- No need to mortar perp joints – blocks can be dry butted at perps

External Walls

External walls can be built using either cavity or solid construction, with each having distinct advantages in specific situations.

Solid Walls
Solid walls are a very fast and effective solution for wall construction, which is rapidly gaining popularity. H+H aircrete’s close cell structure results in excellent resistance to water penetration and easily meets the requirements of Part C of the Building Regulations.

In solid wall construction H+H aircrete can be used with a variety of external finishes such as render, brick slips and cladding systems. Additional insulation can be added by the use of proprietary insulated systems and/or insulated plasterboard.

Cavity Walls
In a cavity external wall construction each leaf fulfills specific requirements. The external leaf protects the structure from the penetration of moisture whilst the inner leaf provides the main structural support of the building. The overall wall construction must also meet the thermal requirements of the Building Regulations.

The combination of H+H aircrete’s moisture resistance, strength and thermal insulation performance means they can be used for both the internal and the external (with appropriate finish) leaves of a cavity wall. This provides the designer with a wide choice of solutions using H+H products for most types of building, from residential and commercial to industrial walls are value engineered and free from technical risk.

Internal Walls

H+H aircrete is ideal for use in partitions between rooms and for separating walls between flats, apartments and houses.

Separating Walls and associated Flanking Walls
H+H aircrete has excellent sound insulation properties and is suitable for the construction of separating walls and their associated flanking walls, allowing continued use of familiar construction methods.

Solutions meeting the requirements of Part E of the Building Regulations are available using either Pre Completion Testing (PCT) or the Robust Detail (RD) methods of compliance for both houses and flats or apartments. Many aircrete RC constructions also achieved the high credit ratings from the previous Code for Sustainable Homes (CfSH).

Internal Partition Walls
H+H aircrete is ideally suited for the construction of both loadbearing and non-loadbearing internal walls. Using H+H products creates a more robust partition, adding overall rigidity to the structure making it less prone to damage and easier to fix to than studwork.

Due to the lightweight nature of H+H aircrete, timber joists can support partitions constructed from aircrete. The joists must be properly designed and sized to suit the span and loading. Steel or concrete beams, concrete floors or beam and block floors can also support aircrete partitions.

Flooring

H+H aircrete is ideally suited as an infill for beam and block flooring systems. Beam and block floors constructed using Celcon Blocks, are lightweight, easy, quick and safe to lay and provide a significant contribution to energy conservation due to their inherent thermal properties.

When used as a floorblock 100mm Celcon Blocks are recommended for infill. Celcon Blocks Standard Grade 440 x 215mm aircrete is covered by a BBA certificate for use as infill in beam and block floors. In addition, Celcon Block High Strength Grade can also be used successfully as floorblocks within the beam and block system.

When used as floorblocks, Celcon Blocks will also further improve thermal insulation in conjunction with H+H Foundation Blocks.

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Simple Solutions to Building Regulations (structure)

Guidance for block strengths suitable for low rise housing is given in Approved Document A to the Building Regulations (England and Wales), the Small Buildings Structural Guidance document for the Building (Scotland) Regulations and BS 8103-2.

These documents give simple rules and guidance on block strength requirement based on various criteria including limiting dimensions for wall heights, lengths, openings and floor/roof spans. The structural requirements are summarised below. It should be remembered that structural calculations can still be carried out, which may lead to more economical solutions.

Notes
1. If \( H_s \) is not more than 2.7m, the compressive strength of blocks used in the wall should be as indicated by the key.
2. If \( H_s \) is more than 2.7m, the compressive strength of blocks used in the wall should be at least Condition B, or as indicated by the key whichever is greater.
3. If the external wall is solid construction, the blocks should have a compressive strength of at least that shown for the internal leaf of a cavity wall in the same position.
4. Timber roof construction, 12m max span.
5. Timber or concrete floor, 6m max span.
6. Wall lengths 12m max.

Traditional Mortar System

As a general rule, cement:lime:sand mortars give a stronger bond than plasticised mortars of a similar compressive strength.

Mortar designation (M4) is the strongest that should be used with traditional blockwork above DPC level and is generally suitable, provided structural considerations do not demand a stronger mix and the masonry is protected during construction from saturation and freezing. Below DPC level, mortars of designation (M6) (1:½:4 cement: lime:sand) particularly where there is a risk of freeze/thaw, or (M4) may be used, according to soil conditions.

Recommended Mortar Types

<table>
<thead>
<tr>
<th>Type of Mortar</th>
<th>Proportion by volume</th>
<th>Mortar Strength Designation</th>
<th>Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>Celfix (Thin layer) Mortar</td>
<td>-</td>
<td>M10</td>
<td></td>
</tr>
<tr>
<td>Cement:lime:sand</td>
<td>1:½:4*</td>
<td>(ii)*</td>
<td>M6*</td>
</tr>
<tr>
<td>Cement:lime:sand with plasticiser</td>
<td>116</td>
<td>(ii)</td>
<td>M4</td>
</tr>
<tr>
<td>Masonry cement:sand</td>
<td>16</td>
<td>(ii)</td>
<td>M4</td>
</tr>
</tbody>
</table>

* For use below DPC

(--do not supply materials required to create traditional mortar)

Celfix Mortar

With an initial bond time of around 15 minutes, storey height panels of masonry can be achieved in one lift and structurally loaded within 1-2 hours.

Celfix is supplied by H+H, dry in 25kg bags and should be added to water (approx. 4.5 litres per bag). Applied with either a scoop or sledge to maintain a consistent joint thickness of 2mm, it remains workable within the bucket for several hours.

When working in winter conditions, it is possible to lay Celfix mortar in temperature of 0°C and rising.

Applications
- Cavity walls (internal and external leaf)
- Solid walls
- Partition walls
- Separating walls
- Flanking walls
- Multi-storey buildings

Celfix Mortar

Approximate yield per 25kg bag – 2mm joints

<table>
<thead>
<tr>
<th>Block Thickness (mm)*</th>
<th>Yield (m² blockwork)</th>
<th>No. of blocks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plus Block 630 x 215mm (7.29 blocks/m² laid)</td>
<td>m² blockwork</td>
<td>No. of blocks</td>
</tr>
<tr>
<td>100</td>
<td>8.66</td>
<td>50.0</td>
</tr>
<tr>
<td>140</td>
<td>9.40</td>
<td>57.0</td>
</tr>
<tr>
<td>Jumbo Block 630 x 250mm (6.28 blocks/m² laid)</td>
<td>m² blockwork</td>
<td>No. of blocks</td>
</tr>
<tr>
<td>100</td>
<td>8.65</td>
<td>48.0</td>
</tr>
<tr>
<td>140</td>
<td>10.46</td>
<td>34.2</td>
</tr>
</tbody>
</table>

* Representative sample of block sizes only

Please note that these figures are based on experience of ‘typical’ yield figures for a single bag of 25kg Celfix when constructing Thin-Joint blockwork on site. These yields will vary with site requirements and operative technique or ability.

Mortar designation (M4) is the strongest that should be used with traditional blockwork above DPC level and is generally suitable, provided structural considerations do not demand a stronger mix and the masonry is protected during construction from saturation and freezing.

Below DPC level, mortars of designation (M6) (1:½:4 cement:lime:sand) particularly where there is a risk of freeze/thaw, or (M4) may be used, according to soil conditions.

Recommended Mortar Types

<table>
<thead>
<tr>
<th>Proportion by volume</th>
<th>Mortar Strength Designation</th>
<th>Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>1:½:4*</td>
<td>(ii)*</td>
<td>M6*</td>
</tr>
<tr>
<td>116</td>
<td>(ii)</td>
<td>M4</td>
</tr>
<tr>
<td>16</td>
<td>(ii)</td>
<td>M4</td>
</tr>
<tr>
<td>15</td>
<td>(ii)</td>
<td>M4</td>
</tr>
</tbody>
</table>

* For use below DPC

Declared Compressive Strength of H+H Products

<table>
<thead>
<tr>
<th>Solar Grade</th>
<th>Standard Grade</th>
<th>High Strength Grade</th>
<th>Super Strength Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td>BS EN 771-4</td>
<td>2.9N/mm²</td>
<td>3.6N/mm²</td>
<td>7.3N/mm²</td>
</tr>
</tbody>
</table>
## Simple Solutions to Building Regulations (thermal)

H+H products’ high thermal performance allows cost effective solutions to meet the current and increasingly stringent future requirements of Part L of the Building Regulations (England and Wales) and Section 6 of the Technical Handbook to the Building (Scotland) Regulations.

### Solutions

<table>
<thead>
<tr>
<th>U-value (W/m²K)</th>
<th>Construction Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.28W/m²K</td>
<td>Clear Cavity  100mm Kingspan K118  57.5mm Kingspan K118 Any finish*  0.30W/m²K</td>
</tr>
<tr>
<td>0.22W/m²K</td>
<td>Clear Cavity  100mm Kingspan K118  57.5mm Kingspan K118 Any finish*  0.29W/m²K</td>
</tr>
<tr>
<td>0.20W/m²K</td>
<td>Clear Cavity  100mm Kingspan K118  57.5mm Kingspan K118 Any finish*  0.21W/m²K</td>
</tr>
<tr>
<td>0.18W/m²K</td>
<td>Clear Cavity  100mm Kingspan K118  57.5mm Kingspan K118 Any finish*  0.18W/m²K</td>
</tr>
</tbody>
</table>

### Extensions

For extensions to existing dwellings 0.28W/m²K would be appropriate for England, 0.22W/m²K for Scotland and 0.21W/m²K for Wales.

Below are just a small sample of the wall solutions available with H+H aircrete blocks.

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Notes:
* Any external finish assumes render on block as shown.
* EPS insulation assumed to be tongue and groove or lappedjoint.
* Above U-values are not exhaustive, please consult our Technical Department for other constructions or grades of block not shown.

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Simple Solutions to Building Regulations (sound)

H+H UK products can easily achieve the requirements of National Building Regulations and Standards.

Excellent sound insulation qualities, which allow continued use of familiar construction methods with only minimal modifications to achieve the regulations for internal walls, floors and separating (party) walls and flanking walls.

Robust Details for Acoustic Performance

What is a Robust Detail?

A Robust Detail, for Part E of Building Regulations, is a separating wall or floor construction which has been assessed and approved by Robust Details Limited (RDL).

In order to be approved, each Robust Detail must:

- be capable of consistently exceeding the performance standards given in Approved Document E to the Building Regulations for England and Wales
- be practicable to build
- be reasonably tolerant to workmanship

Robust Detail designs are pre-tested to higher standards than those required by Approved Document E of the Building Regulations before being approved by Robust Details Limited (RDL). Therefore, if you register your build with RDL and build in compliance with Robust Details, you won’t have to carry out pre-completion sound testing.

E-WM-6 Separating Wall – Cavity Masonry

Aircrete blocks
Render and gypsum-based board on dabs

Block type
H+H Standard or High Strength Grades

Wall ties
Approved Document E Tie Type A

Cavity width
75mm (min) (may be clear or fully insulated with mineral wool with a maximum density of 40 kg/m³)

Block thickness
100mm (min) each leaf

Wall finish
Gypsum-based board (nominal 8 kg/m² mounted on dabs on cement-sand render (nominal 8mm) with scratch finish. Render mix must not be stronger than 1:6 and not stronger than background

External (flanking) wall
Masonry (both leaves) with 50mm (min) cavity – clear, fully filled or partially filled with insulation

Note:
All RDL Information provided here is accurate at the time of going to press.
For details of any changes and to keep up to date with current assessments, visit www.robustdetails.com
E-WM-10 & 13  Separating Wall – Cavity Masonry (thin joint)

- **Aircrete Thin-Joint System**
  - Render and gypsum-based board on dabs

- **Block type**
  - H+H Standard or High Strength Grades

- **Wall ties**
  - For E-WM-10, wall ties must be Ancon Building Products Staifix HRT4 or Clan PW74 installed at not more than 2.5 ties per square metre
  - For E-WM-13, no wall ties are to be inserted in the separating wall

- **Cavity width**
  - 75mm (min) (may be clear or fully insulated with mineral wool with a maximum density of 40 kg/m²)

- **Block thickness**
  - 100mm (min) each leaf

- **Wall finish**
  - Gypsum-based board (nominal 8 kg/m²) mounted on dabs on cement:sand render (nominal 8mm) with scratch finish. Render mix must not be stronger than 1:6 and not stronger than background

- **External (flanking) wall**
  - Masonry (both leaves) with 50mm (min) cavity – clear, fully filled or partially filled with insulation

E-WM-23 & 24 + 30  Separating Wall – Cavity Masonry (tradiational or thin joint)

- **Aircrete blocks**
  - 100mm (minimum) Superglass Party Wall Roll (E-WM-23 only)
  - 100mm (minimum) Isover RD Party Wall Roll (E-WM-24 only)
  - 100mm (minimum) Knauf Supafil Party Wall Roll (E-WM-30 only)

- **Gypsum-based board**
  - (nominal 8.0 kg/m²)

- **Element density**
  - 575 kg/m³

- **Wall ties**
  - Ties to Approved Document E "Tie type A" for thin joint, wall ties must be Ancon Building products Staifix HRT4 or Clan PW74

- **Cavity width**
  - 75mm (min) (may be clear or fully insulated with mineral wool with a maximum density of 40 kg/m²)

- **Block thickness**
  - 100mm (min) each leaf

- **Wall finish**
  - Gypsum-based board (nominal 9.8 kg/m²) mounted on dabs

- **Insulation**
  - 35mm (min) Isover RD35 mineral wall acoustic batt

- **External (flanking) wall**
  - Masonry (both leaves) with 50mm (min) cavity – clear, fully filled or partially filled with insulation

E-WM-15  Separating Wall – Cavity Masonry

- **Aircrete blocks**
  - 35mm (minimum) Saint Gobain-Isover RD35 Acoustic Batt
  - Gypsum-based board (nominal 9.8 kg/m²) on dabs (no render parget coat)

- **Block type**
  - H+H Standard or High Strength Grades

- **Wall ties**
  - Insulation retaining wall ties to Approved Document E "Tie type A"

- **Cavity width**
  - 75mm (min) leaf-to-leaf

- **Block thickness**
  - 100mm (min) each leaf

- **Wall finish**
  - Gypsum-based board (nominal 9.8 kg/m²) mounted on dabs

- **Insulation**
  - 35mm (min) Isover RD35 mineral wall acoustic batt

- **External (flanking) wall**
  - Masonry (both leaves) with 50mm (min) cavity – clear, fully filled or partially filled with insulation

E-WM-31  Separating Wall – Celcon Elements Panels 100mm (min)

- **Attached houses only**
  - H+H - Celcon Elements - thin joint

- **Gypsum-based board on dabs**

- **Element density**
  - 575 kg/m³

- **Wall ties**
  - Wall ties must be Vista VE4, Ancon Building Products Staifix HRT4 or Clan PW74 installed at no more than 3 ties per storey height

- **Cavity width**
  - 75mm (min) leaf-to-leaf

- **Element thickness**
  - 100mm (min) each leaf

- **Wall finish**
  - Gypsum-based board (nominal 8.0 kg/m²) mounted on dabs

- **Insulation**
  - 100mm mineral wool maximum density 40 kg/m³

- **External (flanking) wall**
  - Celcon Elements or aircrete 450-800 kg/m³ 50mm (min) cavity – clear, fully filled or partially filled with insulation – and masonry outer leaf

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**Note:**

All RDL Information provided here is accurate at the time of going to press.

For details of any changes and to keep up to date with current assessments, visit www.robustdetails.com
Product Marking

The product marking on packs includes the requirements under the Construction Products Regulation (CPR). CE mark must be applied to all products. Further to this a web address is also being applied to the pack which gives details of each product and the relevant Declaration of Performance (DoP) and CE marking. See www.hhcelcon.co.uk/CPR

<table>
<thead>
<tr>
<th>3.6N Standard 100</th>
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<tbody>
<tr>
<td>Code: 3.6N300</td>
</tr>
<tr>
<td>Block wt = 7kg</td>
</tr>
<tr>
<td>see hhcelcon.co.uk/CPR</td>
</tr>
</tbody>
</table>

Product Marking

The product marking on packs includes the requirements under the Construction Products Regulation (CPR). CE mark must be applied to all products. Further to this a web address is also being applied to the pack which gives details of each product and the relevant Declaration of Performance (DoP) and CE marking. See www.hhcelcon.co.uk/CPR

Packaging Layout
The layout of the updated product marking is shown above:
The key areas are:
- CPR web address added
- Factory, Year, Day, and Time
  - font size has been increased to improve readability.
  - Pollington II factory code changed from P2 to Q to avoid confusion with the year identifier

<table>
<thead>
<tr>
<th>Q = Factory Identifier</th>
</tr>
</thead>
<tbody>
<tr>
<td>B = Borough Green</td>
</tr>
<tr>
<td>P = Pollington I</td>
</tr>
<tr>
<td>Q = Pollington II</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>9 = Year Identifier</th>
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</thead>
<tbody>
<tr>
<td>2019</td>
</tr>
<tr>
<td>2020</td>
</tr>
<tr>
<td>1 = 2021 etc.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>178 = Day number</th>
</tr>
</thead>
<tbody>
<tr>
<td>A spreadsheet giving the data from the day number is available if required</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>18.38 =</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time of Day</td>
</tr>
</tbody>
</table>

CDM Regulations

The Health and Safety Executive (HSE) deals with all aspects of construction work in Great Britain. Construction is Britain’s biggest industry and one of its most dangerous. The HSE has an initiative to improve health and safety standards during all construction work. This includes ensuring that building sites are adhering to safety procedure such as manual handling.

Block Weights
The Construction Industry Advisory Committee (CONIAC) Guidance suggests that repetitive handling of blocks over 20kg can increase risk of injury, therefore when designing or specifying blocks, the lightest block that fulfills the performance criteria should be chosen.

Celcon Block weights can be found on individual product pages within this guide, see pages 10-16.

Aircrete Solutions
The cellular structure of aircrete ensures a product that is both strong and lightweight, thus providing significant productivity and health and safety advantages.
## Pack Information 1200mm pallet size

### Block Thickness (mm) = T

<table>
<thead>
<tr>
<th>Block Thickness (mm) = T</th>
<th>75</th>
<th>100</th>
<th>140</th>
<th>150</th>
<th>200</th>
<th>215</th>
<th>275</th>
<th>300</th>
<th>355</th>
</tr>
</thead>
<tbody>
<tr>
<td>Celcon Blocks and Celcon Foundation Blocks – 440 x 215mm face size</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coverage per pack (m²)</td>
<td>16</td>
<td>12</td>
<td>8</td>
<td>8</td>
<td>6</td>
<td>5</td>
<td>4</td>
<td>4</td>
<td>3</td>
</tr>
<tr>
<td>Number of blocks per pack</td>
<td>160</td>
<td>120</td>
<td>80</td>
<td>80</td>
<td>60</td>
<td>50</td>
<td>40</td>
<td>40</td>
<td>30</td>
</tr>
<tr>
<td>Pack width (mm) = W</td>
<td>1200</td>
<td>1200</td>
<td>1120</td>
<td>1120</td>
<td>1200</td>
<td>1200</td>
<td>1075</td>
<td>1200</td>
<td>1200</td>
</tr>
<tr>
<td>Pack weight – Solar Grade (kg)*</td>
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<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
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<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Pack weight – Standard Grade (kg)*</td>
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<td>875</td>
<td>875</td>
<td>875</td>
<td>875</td>
<td>800</td>
<td>875</td>
<td>775</td>
</tr>
<tr>
<td>Pack weight – High Strength (kg)*</td>
<td>1175</td>
<td>1095</td>
<td>1175</td>
<td>1175</td>
<td>1050</td>
<td>1175</td>
<td>1075</td>
<td>1175</td>
<td>1045</td>
</tr>
<tr>
<td>Celcon Foundation Blocks – Blocks/m² laid 13.27 (10mm joints)</td>
<td>325 x 215mm</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coverage per pack (m²)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Number of blocks per pack</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>40</td>
</tr>
<tr>
<td>Pack width (mm) = W</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>1075</td>
</tr>
<tr>
<td>Pack weight – Standard Grade (kg)*</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>646</td>
</tr>
<tr>
<td>Pack weight – High Strength/Super Strength (kg)*</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>742</td>
</tr>
<tr>
<td>Celcon Plus Blocks – 630 x 215mm face size</td>
<td>Blocks/m² laid 6.94 (10mm joints) 7.29 (2mm joints)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coverage per pack (m²)</td>
<td>-</td>
<td>8.6</td>
<td>5.8</td>
<td>5.8</td>
<td>4.3</td>
<td>-</td>
<td>-</td>
<td>-</td>
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</tr>
<tr>
<td>Coverage per pack (m²)</td>
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<td>8.2</td>
<td>5.5</td>
<td>5.5</td>
<td>4.1</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Number of blocks per pack</td>
<td>-</td>
<td>60</td>
<td>40</td>
<td>40</td>
<td>30</td>
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<tr>
<td>Pack width (mm) = W</td>
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<td>1120</td>
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<td>-</td>
<td>-</td>
<td>-</td>
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</tr>
<tr>
<td>Pack weight – Solar Grade (kg)*</td>
<td>-</td>
<td>470</td>
<td>440</td>
<td>470</td>
<td>470</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Pack weight – Standard Grade (kg)*</td>
<td>-</td>
<td>620</td>
<td>575</td>
<td>620</td>
<td>620</td>
<td>-</td>
<td>-</td>
<td>-</td>
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</tr>
<tr>
<td>Pack weight – High Strength/Super Strength (kg)*</td>
<td>-</td>
<td>720</td>
<td>671</td>
<td>720</td>
<td>720</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

---

### Notes

- Jumbo Bloks
  - 630 x 250mm face size
  - Blocks/m² laid 6.28 (2mm joints)
  - Coverage per pack (m²) – 2mm joint | 76 |
  - Number of blocks per pack | 48 |
  - Pack width (mm) = W | 1200 |
  - Pack weight – Solar Grade (kg)* | 440 |
  - Pack weight – Standard Grade (kg)* | 620 |
  - Pack weight – High Strength/Super Strength (kg)* | 720 |

- Celcon Coursing Units
  - 215mm x 65mm x 100mm
  - Coverage per pack (m²) – 10mm joint | 10.1 |
  - Number of blocks per pack | 600 |
  - Pack width (mm) = W | 1075 |
  - Pack weight – Standard Grade (kg)* | 645 |
  - Pack weight – High Strength/Super Strength (kg)* | 870 |

- Celcon Plus Blocks
  - 630 x 215mm face size
  - Blocks/m² laid 6.94 (10mm joints) 7.29 (2mm joints)
  - Coverage per pack (m²) – 10mm joint | 8.6 |
  - Number of blocks per pack | 60 |
  - Pack weight – Solar Grade (kg)* | 470 |
  - Pack weight – Standard Grade (kg)* | 620 |
  - Pack weight – High Strength/Super Strength (kg)* | 720 |

*Pack weight excludes pallet

---

### Additional Information

- Jumbo Bloks
  - 630 x 250mm face size
  - Blocks/m² laid 6.28 (2mm joints)
  - Coverage per pack (m²) – 2mm joint | 76 |
  - Number of blocks per pack | 48 |
  - Pack width (mm) = W | 1200 |
  - Pack weight – Solar Grade (kg)* | 440 |
  - Pack weight – Standard Grade (kg)* | 620 |
  - Pack weight – High Strength/Super Strength (kg)* | 720 |

- Celcon Coursing Units
  - 215mm x 65mm x 100mm
  - Coverage per pack (m²) – 10mm joint | 10.1 |
  - Number of blocks per pack | 600 |
  - Pack width (mm) = W | 1075 |
  - Pack weight – Standard Grade (kg)* | 645 |
  - Pack weight – High Strength/Super Strength (kg)* | 870 |

- Celcon Plus Blocks
  - 630 x 215mm face size
  - Blocks/m² laid 6.94 (10mm joints) 7.29 (2mm joints)
  - Coverage per pack (m²) – 10mm joint | 8.6 |
  - Number of blocks per pack | 60 |
  - Pack weight – Solar Grade (kg)* | 470 |
  - Pack weight – Standard Grade (kg)* | 620 |
  - Pack weight – High Strength/Super Strength (kg)* | 720 |

*Pack weight excludes pallet

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### Technical Information

- **Celcon Blocks and Celcon Foundation Blocks**
  - 440 x 215mm face size
  - Blocks/m² laid 9.88 (10mm joints)
  - Coverage per pack (m²) | 16 |
  - Number of blocks per pack | 160 |
  - Pack width (mm) = W | 1200 |
  - Pack weight – Solar Grade (kg)* | 660 |
  - Pack weight – Standard Grade (kg)* | 875 |
  - Pack weight – High Strength (kg)* | 1175 |

- **Celcon Foundation Blocks**
  - 440 x 215mm face size
  - Blocks/m² laid 9.88 (10mm joints)
  - Coverage per pack (m²) | 16 |
  - Number of blocks per pack | 160 |
  - Pack width (mm) = W | 1200 |
  - Pack weight – Solar Grade (kg)* | 660 |
  - Pack weight – Standard Grade (kg)* | 875 |
  - Pack weight – High Strength (kg)* | 1175 |

- **Celcon Coursing Units**
  - 215mm x 65mm x 100mm
  - Blocks/m² laid 7.29 (2mm joints)
  - Coverage per pack (m²) | 8.2 |
  - Number of blocks per pack | 40 |
  - Pack width (mm) = W | 1075 |
  - Pack weight – Standard Grade (kg)* | 645 |
  - Pack weight – High Strength/Super Strength (kg)* | 870 |

- **Celcon Plus Blocks**
  - 630 x 215mm face size
  - Blocks/m² laid 6.94 (10mm joints) 7.29 (2mm joints)
  - Coverage per pack (m²) | 8.6 |
  - Number of blocks per pack | 60 |
  - Pack width (mm) = W | 1200 |
  - Pack weight – Solar Grade (kg)* | 470 |
  - Pack weight – Standard Grade (kg)* | 620 |
  - Pack weight – High Strength/Super Strength (kg)* | 720 |

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**Note:** Block thickness at 100mm unless otherwise stated.
Haulage Details

At H+H we predominantly use articulated flatbed vehicles to move and manage our product deliveries. The size of an H+H delivery is dependent on:

- quantities ordered
- the product ordered
- the vehicle it is delivered on

To help gain maximum benefit we ask that when placing an order you simply request a full load.

Commercial Benefits

- Fewer drops at site
- Less yard time lost
- Less paperwork
- More time for dealing with customers

And its good for the environment

- Less vehicles clogging up the road
- Lower CO₂ emissions
- Less noise for the branch /site neighbours

General Service Charter

Haulage Conditions

a) Load sizes are based on fully loaded articulated vehicles with a gross capacity of 44 tonnes.

b) A level and firm hard standing must be available to receive deliveries. pallets if required (and have not been requested on the delivery) should already be laid out.

c) Waiting Time – The first hour on site or at merchant yard will not usually incur a waiting time penalty, but there will be a charge of £70.00 after the first hour has been exceeded from time of arrival, increasing to £300 after the second hour.

d) Prices quoted are based on full loads delivered to mainland UK or mainland ports only; these will be delivered free of charge subject to Waiting Time ‘c’ above and clause ‘i’ below.

e) Incomplete loads (see table of full load sizes below) will incur a charge for each pack less than full load capacity. The charge is £15.00 per pack within standard delivery area and £30.00 per pack outside the standard delivery area with a minimum charge £350 with a maximum 10 working day lead time for delivery.

f) Rigid vehicles are only available in restricted areas with a charge of £150 per vehicle and a maximum of up 10 working days lead time for delivery.

g) It a wagon & drag combination is required, please apply to H+H for a price, based on application.

h) Split loads are available at a charge of £150 per load within a 10-mile radius (ordered by a builders merchant for delivery part to site and remainder to the Merchants yard) if over 10 miles apart additional charges will apply.

i) Dropping a trailer from a draw bar and making multiple drops from the rigid wagon is available upon request in advance. A standard charge of £75 charged to drop the trailer at site or in view of the driver. If the trailer is dropped away from the site in close proximity, it is the site’s responsibility to advise a safe and legal location to do so. Requests will be considered and prices agreed in advance. If agreed it may require a member of site to stay with the trailer whilst the driver returns to and from in order to deliver.

j) Cancellations made after 12pm (midday) the day prior to dispatch or once the vehicle has been loaded will be subject to a restocking charge of 20% of the invoice value and cost of haulage already incurred if applicable.

k) Refusal on Delivery will be charged at cost of transport, restocking charges, plus unloading and reloading if applicable.

l) A diversion charge, at cost of transport, will be payable should an order be diverted or returned before or upon arrival onsite or at the depot.

m) Credit for returned goods will only be allowed after deduction of haulage and restocking costs of resalable product.

n) If a driver is requested to park outside a site due to lack of space and a parking ticket is enforced, the charge will be forwarded to the customer for reimbursement.

Site Completions

i) Each site (where we have delivered full loads) for the purpose of site completion will be allowed one incomplete load at no additional charge, with a maximum of ten working days lead time for delivery.

Deliveries

i) Our normal delivery hours are between 8am and 4pm. Other times can be arranged but must be agreed in advance, subject to conditions outlined in the Service Charter.

ii) 48-hour notice of delivery will be given.

iii) Full loads of stocked product delivered on articulated vehicles will be made within 3-5 working days after receipt of order subject to market conditions and product availability.

Pallet Information

i) All deliveries to a Builders Merchants yard will be made on pallets.

ii) H+H UK’s Courting Unit deliveries whether to depot or site will be made on pallets.

iii) Deliveries to site are not made on pallets. Non-returnable pallets can be provided at £6.00 per pallet.

iv) A free of charge pallet collection service is available. Phone 0800 282488 to arrange.

Collections require a minimum of 50 pallets from any supplier, not just H+H UK Ltd. Our pallet collection partner will manage the re-distribution for you.

<table>
<thead>
<tr>
<th>Typical Full Loads (Maximum Packs per Vehicle)*</th>
<th>Articulated Vehicles</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Type</td>
<td>440 x 215mm blocks</td>
</tr>
<tr>
<td>Solar (2.9N/mm²)</td>
<td>40</td>
</tr>
<tr>
<td>Standard (3.6N/mm²)</td>
<td>34</td>
</tr>
<tr>
<td>High Strength (7.3N/mm²)</td>
<td>32</td>
</tr>
<tr>
<td>Super Strength (8.7N/mm²)</td>
<td>32</td>
</tr>
</tbody>
</table>

* Check for current status
For further information and to check our most up-to-date product range, or to find your nearest stocking merchant, please visit our website www.hhcelcon.co.uk or contact the following departments:

Sales
For sales enquiries or to find your local stocked please contact
Tel: 01732 886444
Fax: 01732 887013

Technical
For technical enquiries please contact
Tel: 01732 880580
Fax: 01732 887013
Email: technical.services@hhcelcon.co.uk

Head Office
H+H UK Limited
Celcon House
Ightham, Sevenoaks
Kent TN15 9HZ
Tel: 01732 886333
www.hhcelcon.co.uk

H+H UK will always endeavour to reflect our product range and technical information as accurately as possible. We may, however, need to update both from time to time during the life of this brochure. Please check with either our Sales or Technical departments to obtain the latest information prior to specification and purchase.

Products and Applications